

Date: Thursday, 1/17/2008 3:24:14 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	CABLE ASSEMBLY		
Job Number	36817			Part Number	D412704045		
Estimate Number	12007			Drawing Number	IIN-D412-704 PG7,9		
P.O. Number	:			Project Number	N/A		
This Issue	1/17/2008	S.O. No.	:	Drawing Revision	A		
Prsht Rev.	NC			Material	:		
First Issue	1/1	Type	SMALL /MED FAB	Due Date	1/24/2008	Qty:	5
Previous Run	32815			Um:	Each		
Written By	<i>Johnston 0118</i>						
Checked & Approved By							
Comment	Est Rev:B 05.01.28 Added Figures 1-2 KJ/RF						

Additional Product:

Job Number:



Seq. #:	Machine Or Operation:	Description :					
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1					
 <i>EP 08/02/11 (5)</i>							
2.0	D32173	Cable 80.5"					
 <i>AS 08/01/22 (x)</i>							
Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)							
Pick: Qty Part number Description batch 1 D3217-3 Cable <i>B 32824</i>							
3.0	D32571	Fitting					
 <i>AS 08/01/22 (x)</i>							
Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)							
<i>-5</i> Pick: Qty Part number Description batch <i>B 32824</i> 1 D3257-1 Fitting <i>29912</i>							
4.0	D32581	Angle Bracket					
 <i>SB 08/02/11 (5)</i>							
Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)							
Pick: Qty Part number Description batch 1 D3258-1 Angle Bracket <i>29912</i>							
5.0	AN960JD10	Washer					
 <i>AS 08/01/22 (x)</i>							
Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)							
Pick: Qty Part number Description batch 2 AN960JD10 Washer <i>M106167 x4</i> <i>M11956 x6</i>							

ADD to stock

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

1	Customer: CU-DAR001 Dart Helicopters Services	Drawing Name: CABLE ASSEMBLY
	Job Number: 36817	Part Number: D412704045
	Job Number: 	
	Seq. #: Machine Or Operation:	Description :
6.0	AN960JD10L 	Washer 
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)	
	Pick:	
	Qty 2 Part number AN960JD10L	Description Washer batch <u>M104374</u>
7.0	NAS5093 	Nut 
	Comment: Qty.: 3.0000 Each(s)/Unit Total : 15.0000 Each(s)	
	Pick:	
	Qty 3 Part number NAS509-3	Description Nut batch <u>M100433</u>
8.0	MS21042L3 	Nut 
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)	
	Pick:	
	Qty 2 Part number MS21042L3	Description Nut batch <u>M10206X1</u> <u>M11921X5 M105558X4</u>
9.0	AN35A 	Bolt 
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)	
	Pick:	
	Qty 1 Part number AN3-5A	Description Bolt batch <u>19356</u>
10.0	AN313A 	Bolt 
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)	
	Pick:	
	Qty 1 Part number AN3-13A	Description Bolt batch <u>M10490</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 08/02/12
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: CABLE ASSEMBLY
Job Number: 36817		Part Number: D412704045
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
11.0	QC5 	INSPECT WORK TO CURRENT STEP  S 08/02/11 (X5)
12.0	PACKAGING 1 	PACKAGING RESOURCE #1  Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST 224 AS 08/02/12 (X5)
13.0	QC21 	FINAL INSPECTION/W/O RELEASE  5 P 08/02/12
Job Completion 		u 08/02/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

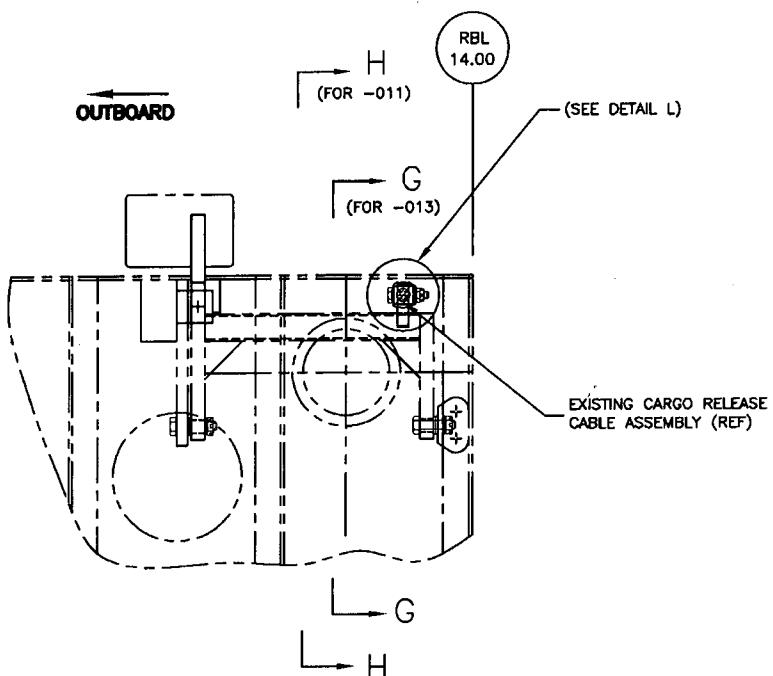
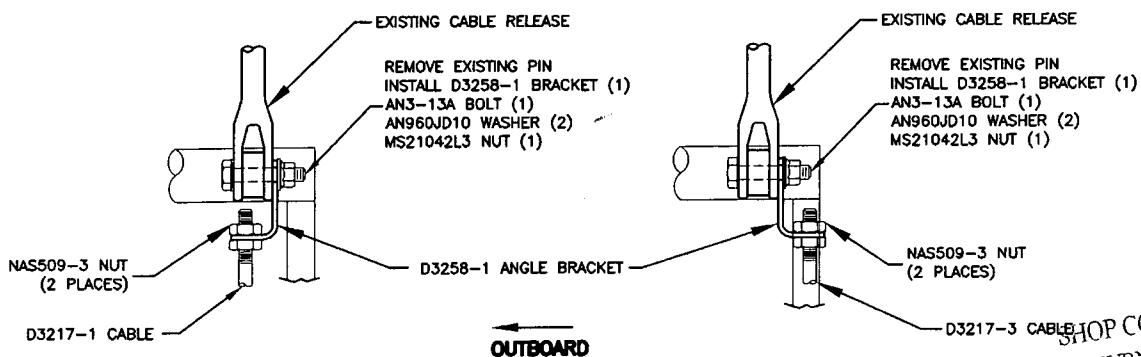


FIGURE 4 – Detail B. View looking Aft (Pilot's Side)
(-011/-013 Installations)



View Looking Down (Pilot's Side)
(-013 Only)

View Looking Down (Pilot's Side)
(-011 Only)

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WITHOUT NOTICE
WORK ORDER
NO. *36817*

FIGURE 5 – Detail L.

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Revision: **B**
Date: 07.08.10

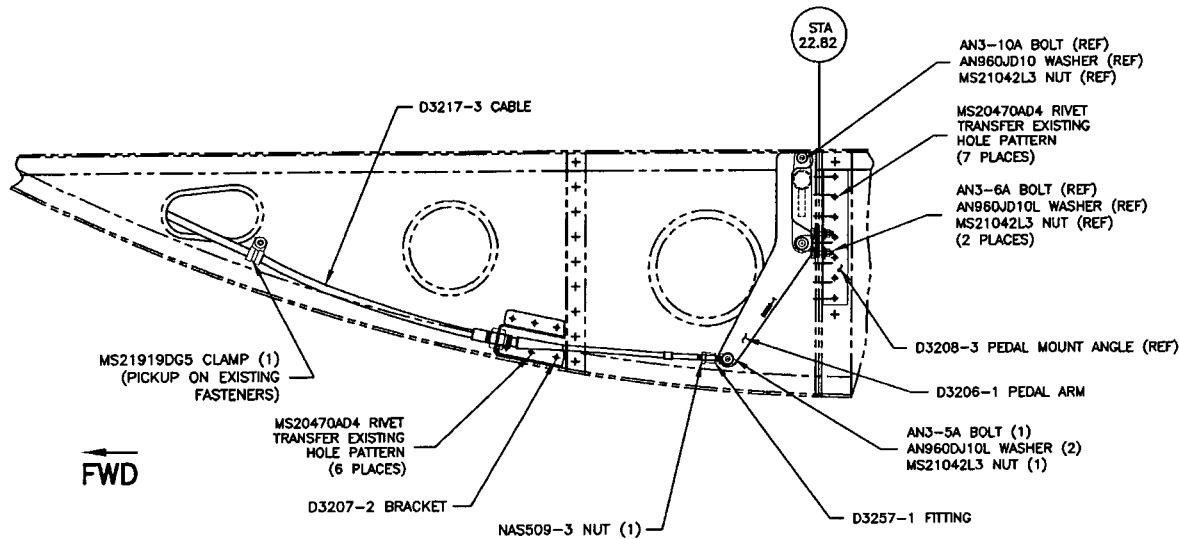


FIGURE 8 - View F-F. View looking Inboard From LHS
(-011 Only)

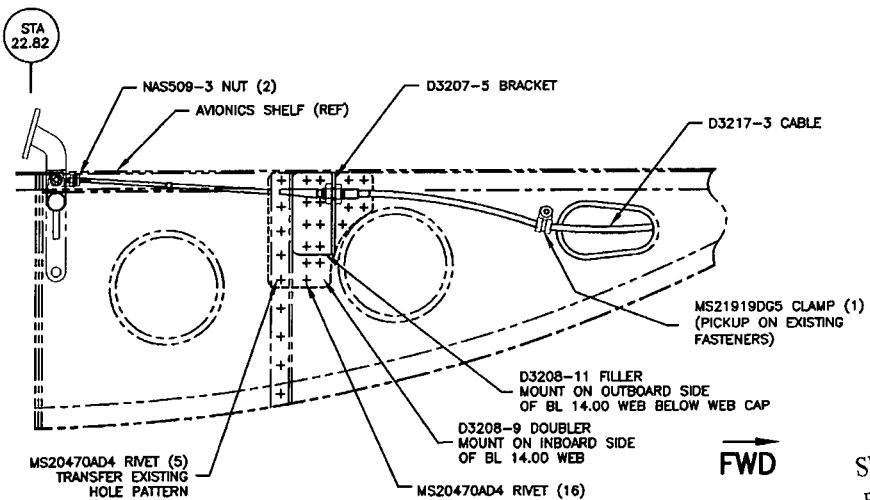


FIGURE 9 - View H-H. View looking Inboard From RHS
(-011 Only)

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NO. 36817